



Intake  
Increase 11.1 CFM  
Exhaust  
Increase 21.6 CFM

Cylinder: Lycoming IO-580

Intake 30 Stock vs 5 Angle +  
Port & Polish

Exhaust: 45 Stock vs 5 Angle +  
Port & Polish

- ◆ - Intake Before Port & Polish
- ◆ - Intake After Port & Polish
- ▲ - Exhaust Before Port & Polish
- × - Exhaust After Port & Polish