



Intake  
Increase 15.0 CFM  
Exhaust  
Increase 16.5 CFM

Cylinder: TCM IO-550

Intake 30 Stock vs 5 Angle +  
Port & Polish

Exhaust: 45 Stock vs 5 Angle +  
Port & Polish

- ◆— Intake Before Port & Polish
- ◆— Intake After Port & Polish
- ▲— Exhaust Before Port & Polish
- ×— Exhaust After Port & Polish